

15/25kV 600A Apparatus Bushing



APPLICATION

The Chardon 15/25kV 600A Apparatus Bushing meets all requirements of IEEE Standard 386-2016 (separable insulated connector system). It is designed for the termination of primary winding leads at the face plate of SF6 gas filled (or approved equivalents) single phase and three phase transformers and switchgear rated at 8.3/14.4kV, 15.2/26.3kV. The bushing is externally mounted and

clamped in place with stainless steel 4 hole mounting clamps. It fits in a 2.875inch (73.0mm) hole on the apparatus tank wall. All 600 A separable connectors manufactured according to IEEE Std 386-2016 standard will operate with this bushing.

INSTALLATION

The Chardon bushing is installed on the tank wall of the SF6 gas filled (or approved equivalents) transformer or switchgear. The rubber gasket is placed in the groove on the rear side of the bushing well (facing

the transformer or switchgear). The steel clamp is then placed over the bushing, and through the threaded studs mounted on the tank wall. The clamp is then bolted in place.

PRODUCTION TESTS

- / AC 60Hz 1 Minute Withstand – 40kV
- / Partial Discharge - 21.5kV $\leq$ 5pC

Internal CHARDON Quality assurance requirements:

- / Physical inspection
- / Periodic Fluoroscopic (X-ray) Inspection

VOLTAGE RATINGS

Standard Voltage Class	25kV
Maximum Rating Phase-to-ground	15.2kV
AC 60Hz 1 Minute Withstand	40kV
BIL and Full Wave Cest	125kV
Partial Discharge	21.5kV $\leq$ 5pC

Rev:07.21.2026

CURRENT RATINGS

Description	Test Parameters
Continuous	600 amps rms
Short Time	• 25,000 amps rms symmetrical for 0.17 s • 10,000 amps rms symmetrical for 3.0 s

ORDERING INFORMATION

15/25kV 600A Apparatus Bushing w/o Stud, Nut, Gasket and Clamp

15/25-AB600

15/25kV 600A Apparatus Bushing w/ Stud, Nut, Gasket and 4 Hole clamp

15/25-AB600 4SS

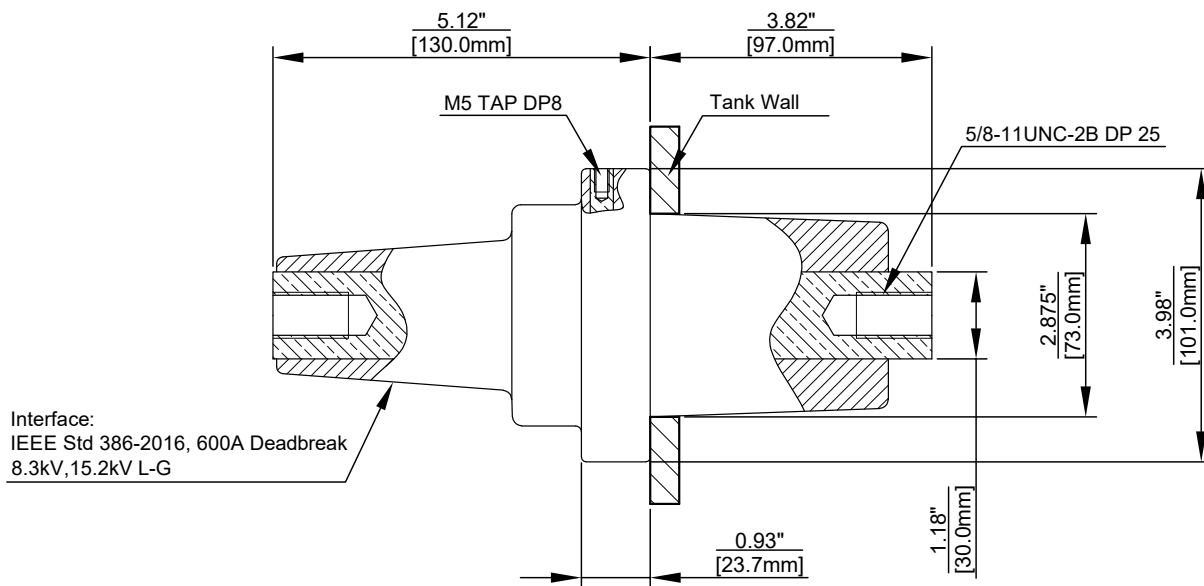


Figure 1. 15/25kV 600A Apparatus Bushing

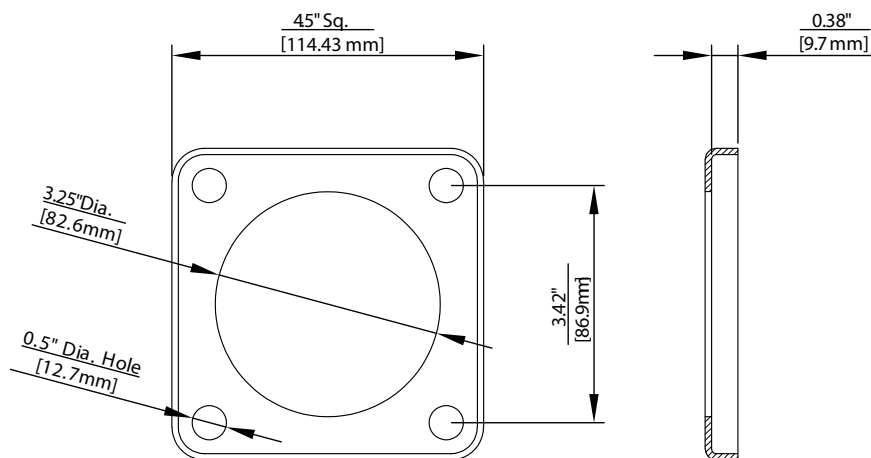


Figure 2. 4 Hole Clamp



CHARDON TAIWAN CORPORATION

No.37 Min-Chie Road, Tung Lo
Industrial Park, Miao Li, Taiwan 366

Tel : +886-37-984385

Fax : +886-37-984770

www.chardongroup.com • info@chardongroup.com