

# 250A, 17.5/24kV Class Deadbreak Bushing Insert



### **APPLICATION**

The Chardon Deadbreak Bushing Insert threads into a standard 250A bushing well. It is a fully shielded, fully submersible separable connector designed for deadbreak operation. The Chardon Deadbreak Bushing Insert is suitable for 17.4/24 kV class systems and can be installed in transformers, switchgear or other apparatus when needed to connect with deadbreak connectors.

The Chardon Deadbreak Bushing Insert incorporates an all copper current path. This provides reliable and consistent performance under all conditions. The design meets all the requirements of HD629.1 , EN-50180 , EN50181 & IEC 60502, and is fully interchangeable with competitor's products and all mating products that also meet EN-50180 & EN-50181.

# **PRODUCTION TESTS**

#### Tests conducted in accordance with IEEE/ANSI Standard 386.

- Minimum Corona Voltage Level 22 kV < 3 pC</p>
- AC 1 Minute Withstand 60 kV
- Test Point Voltage Test

#### Tests conducted in accordance with Chardon manufacturing process requirements:

- Physical Inspection
- Periodic Dissection
- Periodic X-ray Analysis

# **VOLTAGE RATINGS**

Maximum Voltage Class (U <sub>m</sub> )	24 kV
AC 5 Minute Withstand	57 kV
Minimum Corona Voltage Level	22 kV < 3pC
BIL and Full Wave Crest (Impulse)	125 kV

<sup>• 24-</sup>DBI250-REV01071621

# **CURRENT RATINGS**

Continuous Current	250 A
Overload Current (8 hour maximum)	300 A

# DETAILED COMPOSITION OF THE CHARDON DEADBREAK BUSHING INSERT

#### / SEMICONDUCTING SHIELD

Precision molded peroxide cured semiconducting shield provides groundshield continuity and meets the requirements of IEEE Standard 592.

# nuity and meets the E Standard 592.

#### / LOUVER CONTACT

The plated copper contact provides a consistent current transfer during operation.

#### / DRAIN WIRE TAB

Drain wire table provide 3 convenient point to connect drain wire to ensure grounding of the connector shield.

# THREADED CONNECTION TO BUSHING WELL

/ COPPER CONDUCTOR

Copper conductor ensure a cool

running with maximum current

3/8"-16 UNC copper thread provides connection to bushing well.

#### / INSULATION LAYER

High quality peroxide cured EPDM insulation is mixed and formulated inhouse for complete control of rubber characteristics.

## **ORDERING INFORMATION**

250A, 24 kV Deadbreak Bushing Insert

24-DBI250

#### Each portable feed thru kit includes the following:

- / Deadbreak Bushing Insert
- Shipping Cap (not for energized operation)
- / Silicon Lubricant
- Installation Instruction Sheet



